HYUNDAI

PETROL BELT DRIVEN AIR COMPRESSOR

Model HY70100P



User Manual



BEFORE STARTING MACHINE!



- The engine is shipped from the factory without oil. Fill with SAE 15W-40 lubricating oil for petrol engines, check oil level before starting engine. If you start engine without oil, the engine will be damaged beyond repair and will not be covered by warranty.
- Check the engine oil level with the engine stopped and the lawnmower in a level position.
- Remove oil filler cap/dipstick and wipe it clean.
- Insert the oil filler cap/dipstick into the oil filler neck as shown, but do not screw it in, then remove it to check the oil level.
- If the oil level is near or below the lower limit mark on the dipstick, fill with recommended oil to the upper limit, DO NOT overfill.
- Re-install the oil filler cap/dipstick.

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- 1.1. The operator of the machine;
 - 1.1.1. Is responsible for and has a duty of care in making sure that the machine is operated safely and in accordance with the instructions in this user manual.
 - 1.1.2. Should never leave it in a condition which would allow an untrained or unauthorised person/s to operate this machine.
 - 1.1.3. Should take care and show due diligence for the safety of and with regard to those around whilst using the machine, to include but not limited to;
 - Elderly, children, pets, livestock and property. 1.1.3.1.1.
- 1.2. Some or all of the following PPE, Warning Signs and symbols may appear throughout this manual and you must adhere to their warning/s. Failure to do so may result in personal injury.

Personal Protective clothing (PPE)









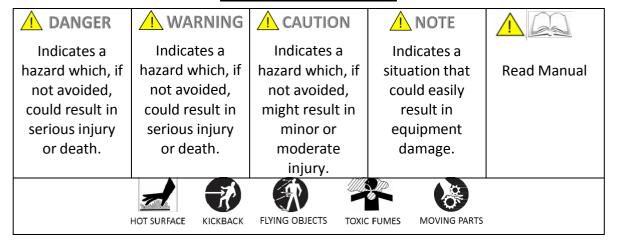






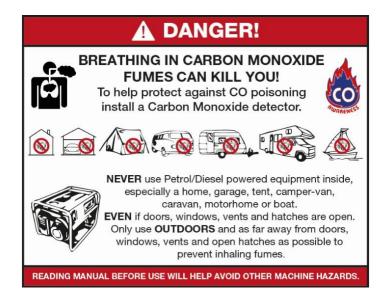


Warning Signs and Symbols



1.3. Carbon Monoxide.





- 1.3.1. Carbon monoxide is a colourless and odourless gas, inhaling this gas can cause death as well as serious long term health problems such as brain damage.
- 1.3.2. The symptoms of Carbon monoxide poisoning can include the following;
 - 1.3.2.1. Headaches, dizziness, nausea, breathlessness, collapsing or loss of consciousness.
 - 1.3.2.2. Carbon monoxide symptoms are similar to flu, food poisoning, viral infections and simply tiredness. That's why it's quite common for people to mistake this very dangerous poisoning for something else.
- 1.3.3. To avoid Carbon monoxide poisoning DO NOT Use Petrol/Diesel powered equipment inside a home or garage even if doors and windows are open.
- 1.3.4. If you think you or someone around you has been affected by carbon monoxide poisoning;
 - 1.3.4.1. Get fresh air immediately.
 - 1.3.4.2. Open doors and windows, turn off machine and leave the affected area.
 - 1.3.4.3. See your doctor immediately or go to hospital let them know that you suspect carbon monoxide poisoning.
- 1.3.5. **DO NOT** use in an enclosed area or a moving vehicle.

1.4. General fuel safety.





DANGER

Petrol is a dangerous substance; it is a highly flammable liquid and can give off vapour which can easily be set on fire, and when not handled safely has the potential to cause a serious fire and/or explosion.

This means there is always a risk of a fire and/or an explosion if there is a source of ignition nearby, for example a naked flame, an electrical spark or similar. Because of these risks storing petrol safely is covered by legislation; and this applies to you if you store petrol.

All containers must be clearly and correctly labelled so people are aware of their contents and hazards. All containers must be marked or labelled in a legible and indelible form with:

- the words 'PETROL' and 'HIGHLY FLAMMABLE';
- an appropriate hazard warning sign, for example:
- · plastic containers up to 10 litres.
- metal containers up to 20 litres.





Suitable storage place is defined and covered by Petroleum (Consolidation) Regulations 2014

NO MORE than 30 litres of petrol can be stored without licence kept in no more than two suitable portable containers in any motor vehicle, motor boat, hovercraft, aircraft, home, garage, tent, caravan and boat.

Common storage requirements are;

Petrol is NOT to be stored in living accommodation;

Petrol is not dispensed* at the storage place:

If the storage place is not in the open air, it has a direct exit to the open air and is ventilated to it.

All reasonable precautions are taken in the storage place to prevent any sources of ignition or heat that would be liable to ignite petrol or its vapour;

Petrol is not used in the storage place other than:

- · in the fuel tank of any internal combustion engine;
- in quantities (not exceeding 150 millilitres at any one time), for cleaning or as a solvent for repair purposes.
- * Dispensing means manual or electrical pumping of petrol from a storage tank.
- 1.4.1. Fuel Safety additional information can be obtained from the Health and Safety Executive (HSE) document SR16.
- 1.4.2. **CAUTION** All fuels are Flammable.
- 1.4.3. Keep away from all ignition sources i.e. Heaters, Lamps, sparks from Grinding or welding.
- 1.4.4. Hot work on tanks that have contained fuel is extremely dangerous and should not be carried out.
- 1.4.5. Keep work area clean and tidy.
- 1.4.6. Clean up all spills promptly using correct methods i.e. absorbent granules and a lidded bin.
- 1.4.7. Dispose of waste fuels correctly.

2. MACHINE SAFETY

<u>↑</u> DANGER	DO NOT direct the output jet of air towards people or animals.
<u>↑</u> WARNING	DO NOT touch the spark plug or plug lead whilst the engine Is running severe, potentially fatal, electric shock may result.
	Compressor must only be serviced bay an authorised agent. DO NOT tamper with, or attempt to adjust the pressure switch or safety valve.

- 2.1.1. Familiarise yourself with the application and limitations of the compressor.
- 2.1.2. Ensure that the compressor is in good order and condition before use. If in any doubt do not use the compressor and contact your service agent.
- 2.1.3. Before moving or maintaining the compressor ensure that the air tank pressure has been vented.
- 2.1.4. Only use recommended attachments and parts. Unapproved Items may be dangerous and will invalidate the warranty.
- 2.1.5. Read the instructions for any accessory used with the compressor. Ensure that the safe working pressure of any air appliance used exceeds the output pressure of the compressor. If using a spray gun, check that the area selected for spraying is provided with an air change system or adequate ventilation.
- 2.1.6. Make sure that the air supply valve is turned off before disconnecting the air supply hose.
- 2.1.7. Use the compressor in a well-ventilated area and ensure it is placed on a firm surface.
- 2.1.8. Remember that the compressor engine produces harmful exhaust fumes.
- 2.1.9. Keep tools and other items away from the compressor when it is in use, and keep work area dean.
- 2.1.10. Make sure that air hoses are not tangled, twisted or pinched.
- 2.1.11. Keep children and unauthorised persons away from the work area.
- 2.1.12. DO NOT dis-assemble the compressor for any reason if you are not qualified to do so. The unit must be checked by qualified person only.
- 2.1.13. DO NOT operate the compressor within the vicinity or flammable liquids, gases or solids.
- 2.1.14. DO NOT touch compressor cylinder, cylinder head or pipe from head to tank as these may be hot and will remain so for some time after shutdown
- 2.1.15. DO NOT operate the compressor without all safety guards in place.
- 2.1.16. DO NOT attempt to move the compressor by pulling the air tool hose.
- 2.1.17. DO NOT use the compressor for a task for which it is not designed.
- 2.1.18. DO NOT deface the certification plate attached to the compressor tank.
- 2.1.19. DO NOT operate the compressor without an air filter.
- 2.1.20. DO NOT use compressor indoors the exhaust fumes are poisonous.
- 2.1.21. DO NOT allow anyone to operate the compressor unless they have received full instructions.
- 2.1.22. For safety instructions relative to the maintenance and use of the petrol engine refer to the engine manufacturer's handbook supplied.
- 2.1.23. DO NOT check the ignition system by removing the spark plug or spark plug lead. Use specific tester or contact service agent.
- 2.1.24. Make sure that engine fuel is stored in an approved container. For long term storage ensure that the fuel tank is drained and that the compressor is adequately protected.
- 2.1.25. DO NOT smoke or have any naked flames nearby whilst re-fuelling.
- 2.1.26. DO NOT leave the compressor operating unattended.
- 2.1.27. DO NOT remove the fuel cap, or try to refuel whilst the engine is running. Stop the engine and allow it to cool for two minutes before attempting to refuel.

- 2.1.28. DO NOT refuel in a dosed or poorly ventilated environment as there is a danger of explosion or fire. Refuel outdoors.
- 2.1.29. DO NOT operate the compressor if there is a fuel leak. Move the unit to a safe area, where there is no risk of ignition until the leak has been rectified and the machine is dry.
- 2.1.30. DO NOT start the engine if there are any flammable materials near the exhaust system or m the path of the exhaust gases.
- 2.1.31. DO NOT block the engine ventilation grilles.
- 2.1.32. DO NOT cover the compressor or restrict air now around the machine whilst it is operating.

<u>↑</u> WARNING

The air tank is a pressure vessel and the following safety measures apply;

DO NOT tamper with the safety valve and DO NOT modify or alter the tank in any way.

DO NOT strap anything to the tank.

DO NOT subject the tank to Impact, vibration or to heat.

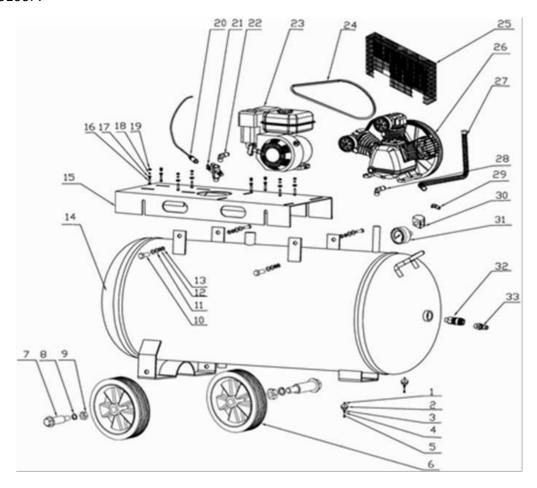
DO NOT allow contact with abrasive or corrosive materials.

YOU MUST drain condensation from tank daily and inspect inside walls for corrosion every 12 months

- 2.1.33. The tank shell must not fall below the certified thickness at any point
- 2.1.34. When not in use, store the compressor carefully in a safe, dry, childproof location.
- 2.1.35. When the compressor is not in use, it should be switched off and the air drained from the tank.

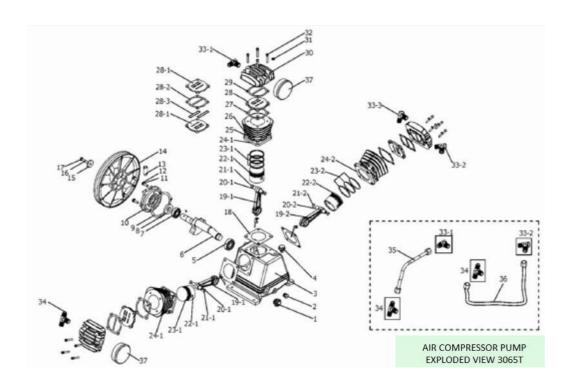
3. MACHINE PARTS

3.1. HY70100P.



Mark	Parts	Qty
1	Nut	2
2	Cushion Foot	2
3	Flat Washer	2
4	Spring Washer	2
5	Screw	2
6	Wheel	2
7	Blot	2
8	Spring Washer	2
9	Nut	2
10	Screw	6
11	Flat Washer	12
12	Spring Washer	6
13	Nut	6
14	Tank	1
15	Base	1
16	Screw	8
17	Flat Washer	8

Mark	Parts	Qty
18	Spring Washer	8
19	Nut	8
20	Control Line	1
21	Combination Valve	1
22	Elbow	1
23	Engine	1
24	Belt	1
25	Shield	1
26	Pump	1
27	Exhaust Pipe	1
28	Elbow	1
29	Safety Valve	1
30	3-Way Connect	1
31	Pressure Gauge	1
32	Quick Connect	1
33	Male Quick Connect	1



Mark	Parts	Qty
1	Oil Level Sight Gauge	1
2 3 4 5 6 7	Plug-Oil Drain	1
3	Crankcase	1
4	Plug-Oil Fill	1
5	Bearing	1
6	Crank Shaft	1
7	Bearing	1
8	Oil Seal	1
9	Cover Gasket	1
10	Cover	1
11	Spring Washer	4
12	Screw	4
13	Breather	1
14	Flywheel	1
15	Washer	1
16	Spring Washer	1
17	Bolt	1
18	Cylinder Gasket	3
19-1	Connecting Rod LP	
20-1	Piston Pin LP	2
21-1	Snap Spring LP	4
22-1	Piston LP	2
23-1	Piston Ring LP	2
24-1	Cylinder LP	2

	T	1
Mark	Parts	Qty
19-2	Connecting Rod HP	1
20-2	Piston Pin HP	1
21-2	Snap Spring HP	2
22-2	Piston HP	1
23-2	Piston Ring HP	1
24-2	Cylinder HP	1
25	Spring Washer	12
26	Screw	12
27	Valve Set Gasket	3
28	Valve Set	3
28-1	Valve Seat	6
28-2	Head Gasket	3
28-3	Valve Plate	6
29	Head Gasket	3
30	Cylinder Head	3
31	Spring Washer	12
32	Screw	12
33	Elbow	3
34	3 Way	1
35	Inter Cooler (Copper Pipe)	1
36	Inter Cooler (Copper Pipe)	1
37	Air Filter	2

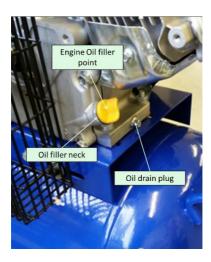
4. PREPARATION

- 4.1. Remove compressor from packaging and inspect for any missing or damaged parts. If anything is found to be missing or damaged contact your supplier.
- 4.2. Save the packing material for future transportation of the compressor. It is recommended to store the packing in a safe location, at least for the period of the guarantee. Then, if necessary, it will be easier to send the compressor to the service centre.
- 4.3. Take care to transport the compressor correctly, do not overturn it or lift it with hooks or ropes.
- 4.4. Position the compressor on a flat surface or with a maximum permissible inclination of 10°.
- 4.5. Site in a well-ventilated area.
- 4.6. If the surface 1s inclined and smooth, check if the compressor moves whilst in operation.
- 4.7. If the surface is in a raised position, make sure the compressor cannot fall, securing it in a suitable way.
- 4.8. To ensure good ventilation and efficient cooling, the compressor's belt guard must be at least 100cm from any wall.
- 4.9. Before using the compressor, check the oil level by looking at the sight gauge as shown below. If the oil is not between the min and max mark, it should be topped up with oil (see section 7.2 for recommended oils). We do not recommend using mineral oil in these compressors. Do not overfill.





4.10. Check the engine oil level. It should be filled with SAE 15W/40 SW/40 engine oil to the top of the filler neck shown below.



4.11. The compressor should be located in a position that allows good air circulation around the unit and where there is good ventilation. Remember that the compressor's engine produces harmful exhaust fumes.

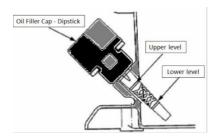
5. OPERATION

NOTE	Always check and, if necessary, top-up the engine oil and the pump oil before starting. Severe engine and/or pump damage may otherwise result.
CAUTION	Ensure that you read, understand and apply all safety instructions in this manual.

- 5.1. Starting the machine.
 - 5.1.1. Check that the air outlet valve on the tank end-plate is closed as shown below.



5.1.2. Ensure the oil is topped up, oil filler/dipstick as below.

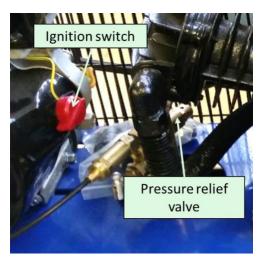


- 5.1.3. To start the compressor engine turn ON the ignition switch and move the choke lever to half way, then pull starter cord. Be careful not to let handle and cord snap back, repeat as required. Once running move choke to OFF position.
- 5.1.4. When the engine is running smoothly, the compressor will operate automatically, building up the pressure in the tank, which is shown on the pressure gauge, to the maximum setting (factory set).



5.1.5. When the maximum tank pressure is reached the relief valve (shown below) will automatically vent the pump output when the tank pressure falls below the minimum

threshold (approx. 2bar/29psi less than the maximum pressure), the relief valve will automatically close, and the tank pressure will increase back to its maximum.



- 5.2. Stopping the machine.
 - 5.2.1. To stop the compressor tum the engine ignition switch (shown above) to OFF (0). See the engine manufacturer's handbook for the complete engine shutdown procedure.
- 5.3. Connecting air powered equipment.



To determine the correct working pressure and air flow requirements for any piece of equipment check the corresponding manual.

Be aware that the air flow figure stated on tools and accessories refers to 'Free Air Delivery' and not the piston displacement of the compressor.

When adjusting the regulator always adjust up to the required pressure.

5.3.1. After fitting the desired coupling to the outlet valve (shown below) connect an air hose and hook up to air system. An outlet regulator is necessary to use air equipment direct from the compressor.



5.4. After work action/s.

Wear safety goggles and gloves when performing this task.





- 5.4.1. At the end of each working day drain any moisture from the main tank.
- 5.4.2. Place a container under the drain plug and then carefully unscrew it anti-clockwise.
- 5.4.3. DO NOT allow moisture to accumulate in the tank as this will corrode the inside of the tank and affect the pressure rating of the tank.

6. MAINTENANCE

	Service and maintenance must be performed by an authorised agent.
A	DO NOT tamper with, or attempt to adjust the pressure switch or safety valve.
/! WARNING	Before moving or carrying out any maintenance on the compressor make sure that
	the ignition switch is 'OFF' and the air tank pressure has been vented and the
	compressor has been allowed to cool down for a period of time.
NOTE	Failure to carry out maintenance tasks may invalidate the warranty on your
	compressor.

6.1. Engine.

- 6.1.1. In order to keep the compressor in good working condition, periodic maintenance is essential.
- 6.1.2. For all engine maintenance, please refer to the engine manufacturer's handbook (supplied) for the full schedule.

6.2. Compressor.

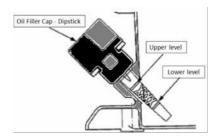
- 6.2.1. Operations to be carried out after the first 60 working hours:
 - 6.2.1.1. Check that all bolts/nuts are tight, particularly those retaining the crank case and cylinder head.
 - 6.2.1.2. Replace the lubricating oil see para 5.2.S.
- 6.2.2. Operations to be carried out daily:
 - 6.2.2.1. Drain condensation by opening the valve located under the tank (see image below).



6.2.2.2. Check pump oil level.



6.2.2.3. Check engine oil level and if necessary.



- 6.2.2.4. Check guards/covers are secure.
- 6.2.2.5. Check for oil leaks.
- 6.2.2.6. Check for unusual noises or vibrations.
- 6.2.2.7. Check for air leaks.
- 6.2.3. Operations to be carried out weekly, (or more frequently, if the compressor operates in a very dusty atmosphere):
 - 6.2.3.1. Remove the air filter element by undoing the screw (see below) and removing the filter cover.

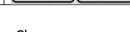




- 6.2.3.2. Clean the filter by blowing through from the clean side with an air-line at low pressure.
- 6.2.3.3. Replace fitter, cover and screw. DO NOT operate compressor without filter as foreign bodies or dust could damage the pump and will invalidate warranty.

↑ WARNING

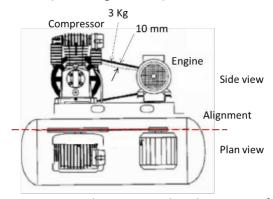
Wear safety goggles and gloves when performing this task.



PROTECTION MUST BE WOR

- 6.2.3.4. Clean compressor
- 6.2.3.5. Check that the relief valve, vents pump output and reduces engine speed when maximum pressure is reached.
- 6.2.3.6. Also check that the compressor restarts pressure build up automatically at 2 bar below max pressure.
- 6.2.4. Operations to be carried out monthly;
 - 6.2.4.1. Check belt tension.

6.2.4.2. A weight of 3kg applied at the bell mid-point should give a deflection of approximately 10mm (see image below).



- 6.2.4.3. If adjustment is required, maintain the alignment of the two pulleys (shown in image above). Adjust by repositioning the engine using the screw adjuster.
- 6.2.5. Operations to be carried out every 100 working hours.



Never mix different oils and do not use non detergent low quality oils as the compressor may be damaged and will Invalidate the warranty.

Dispose of waste oil only In accordance with local authority requirements.

- 6.2.5.1. Change air filter element. (See 6.2.3.1).
- 6.2.5.2. Replace the pump lubricating oil. For oil specifications see specification section. Remove the oil fill plug (see below) and (after placing a suitable container under it) undo the oil drain plug.
- 6.2.5.3. Drain when the compressor has recently run, so the oil is hot the oil will drain rapidly and completely.
- 6.2.5.4. Replace the oil strainer and refill through the filler aperture.
- 6.2.5.5. Do not overfill.
- 6.2.5.6. Replace the oil fill plug.
- 6.2.5.7. Change engine oil.
- 6.2.5.8. Check all tube fittings end electrical connections.
- 6.2.5.9. Inspect pressure tank inside and out for damage or corrosion.





It is recommended that every two years (or approximately every 1600 working hours), the compressor is returned to an authorised dealer for a complete Inspection

6.3. Scheduled maintenance (not engine).



Air contaminants taken into the compressor will affect optimum performance. Example: Body filler dust or paint overspray will clog the pump intake filters and may cause internal damage to pump/motor components.

Please note that any parts damaged by any type of contamination will not be covered by warranty

6.3.1. Maintenance table.

Maintenance operations	Daily	Weekly	Monthly	Every 100 hours
Drain condensation from tank	•			
Check for oil leaks	•			
Check oil levels	•			
Check guards and covers	•			
Check for noise and vibrations	•			
Check for air leaks	•			
Clean compressor		•		
Clean air filters		•		
Check safety relief valve		•		
Check belt tension			•	
Change pump oil				•
Replace air filter				•
Check all fittings				•
Inspect pressure tank				•
Change engine oil				•

7. SPECIFICATION

Model	HY70100P		
Engine type	IC210	Maximum Pressure - PSi/Bar	145/10
Туре	Single cylinder, 4 stroke, forced air cooling, OHV	Cut-out Pressure - PSi/Bar	128/8.8
Model	(170FA9D)	Cut-in Pressure - PSi/Bar	87/6
Engine size - cc	212	Tank Capacity - L	90
Oil capacity - ml	600	Air displacement (Free air delivery) - CFM/L/min	10.7/303
Fuel capacity L	3.6	Pump displacement - CFM/L/min	15.1/428
Horsepower - hp/kw	7/5.25	Air Outlet Size - mm	1/2" BSP/Quick release
Rated power @ 3600 rpm kw	4.4	Output pressure regulation type	Fixed
Fuel type	Unleaded petrol	Drive type	Belt
Noise Level - dB (A)	97	Overall Unit Dimensions L x W x H mm	1020 x 415 x 860
Engine speed - rpm	1800 (idle)	Net Weight - kg	71
Pump speed - rpm	950	Tank material	Rolled steel
Start method	Recoil		

8. TROUBLESHOOTING

8.1. Troubleshooting table.

Fault	Cause	Remedy
Pressure drop in the tank.	Air leaks at connections.	Run compressor to max pressure, switch off. Brush soap solution over connections and look for bubbles. Tighten connections showing leaks. If problem persists contact your dealer.
Pressure switch valve leaks when compressor is at idle speed.	Non-return valve seal defective.	Discharge air tank pressure. If problem persists contact your dealer.

Compressor does not stop at max pressure.	Pressure switch fault.	Contact your dealer.
Compressor does not reach max pressure.	Filter clogged. Head gasket or valve fault.	Replace filter element. Contact your dealer.
Compressor noisy with metallic knock.	Low oil level. Bearing or piston damage.	Turn OFF and top up with oil immediately. Contact your dealer.

8.2. Recommended oils.

- 8.2.1. Compressor oil suitable for temperatures ranging from -5°C to 45°C: viscosity Type 68 compressor oil. 'We DO NOT recommend using mineral oil in this compressor.
- 8.2.2. Engine oil Mineral oil SAE 1SW/40.

9. ENVIONMENTAL

9.1. Reduce – Reuse - Recycle unwanted materials instead of disposing of them as waste. All tools, accessories and packaging should be sorted, taken to a recycling centre and disposed of in a manner which is compatible with the environment.

9.2. When the product is no longer required, it must be disposed of in a manner which is compatible with the environment.

10. GENPOWER CONTACT DETAILS

10.1. Postal address;

Genpower Limited, Isaac Way, Pembroke Dock, Pembrokeshire, SA72 4RW, UK.

10.2. Telephone contact number;

Office +44 (0) 1646 687880

10.3. Email contact:

Technical <u>service@genpower.co.uk</u>

10.4. Web site;

www.hyundaipowerequipment.co.uk

11. DECLARATIONS OF CONFORMITY

- 11.1. Genpower Ltd confirms that these Hyundai products conform to the following CE Directives;
 - 2006/42/EC Machinery Directive
 - 2004/108/EC EMC Directive
 - 2000/14/EC, Amended by 2005/88/EC Noise Emissions Directive
 - 97/68/EC_2010/26/EC NRMM Emissions Directive

EC DECLARATION OF CONFORMITY

The undersigned, as authorised by: Genpower Ltd

Declares that the following equipment manufactured under licence by Hyundai Korea

Conforms to the Directive: -

2000/14/EC, Amended by 2005/88/EC (as amended)

of the European Parliament and of the council on the approximation of the laws of the Member States relating to the noise emission in the environment by equipment for use outdoors.

Equipment Category: Petrol Belt Driven Air Compressor

Product Name/Model: Hyundai HY70100P

Type/Serial No: Petrol Driven 90L Air Compressor

Net installed power: 5.2 kW

The technical documentation is kept by: Kevin Stanley, Genpower Ltd,

Isaac Way, Pembroke Dock, Pembrokeshire, SA72 4RW.

The conformity assessment procedure followed was in accordance with annex VI of the Directive.

Notified Body: AV Technology Limited,

AVTECH House, Arkle Avenue Stanley Green Trading Estate Handforth, Cheshire.

SK9 3RW

Certificate Ref; GB/1067/5263/14 Issue 1

Measured Sound Power Level: 96 dB (A)

Guaranteed Sound Power Level: 97 dB (A)

A copy of this certificate has been submitted to the European Commission and to EU Member State United Kingdom.

Place of Declaration: Pembroke Dock, SA72 4RW.

Date: 30/10/2014
Signed by: Kevin Stanley

Position in Company: Revill Stalley
Product Manager

Name and address of manufacturer or Authorised representative:

Genpower Ltd,

Isaac Way, Pembroke Dock, Pembrokeshire, SA72 4RW.

KnoShuly.



GENPOWER LTD

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